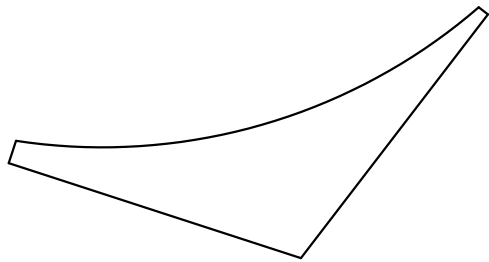
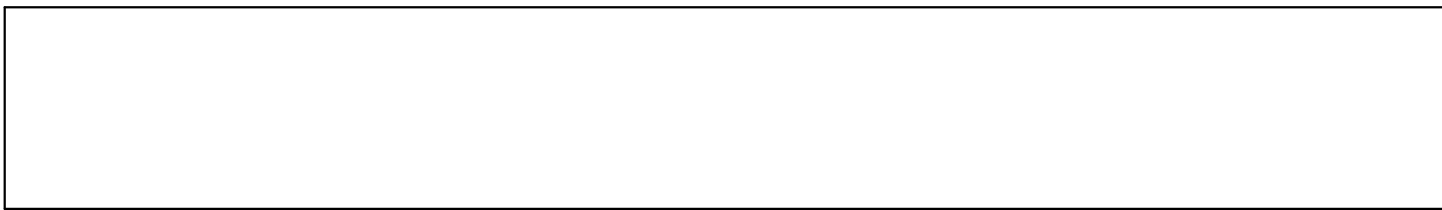


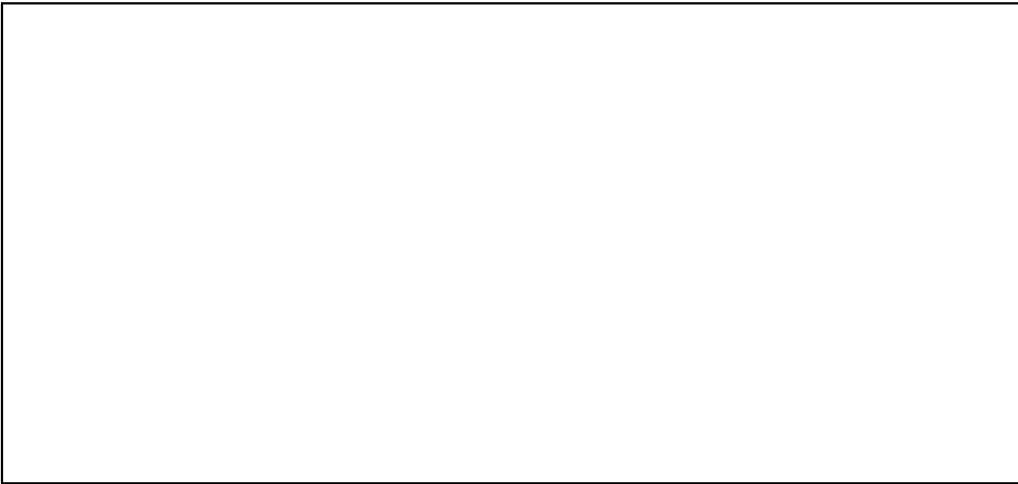
Inside.125
Make 1 - .125 thick



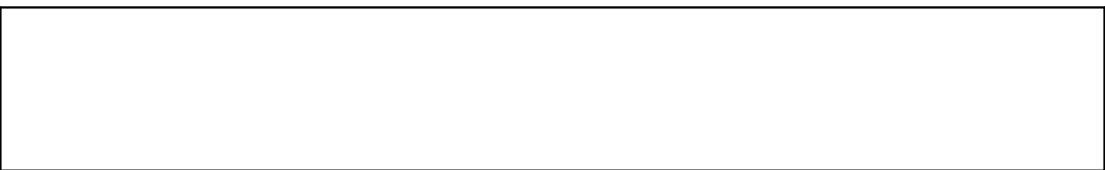
Center Ankle Lock
Make 4 - .188 thick



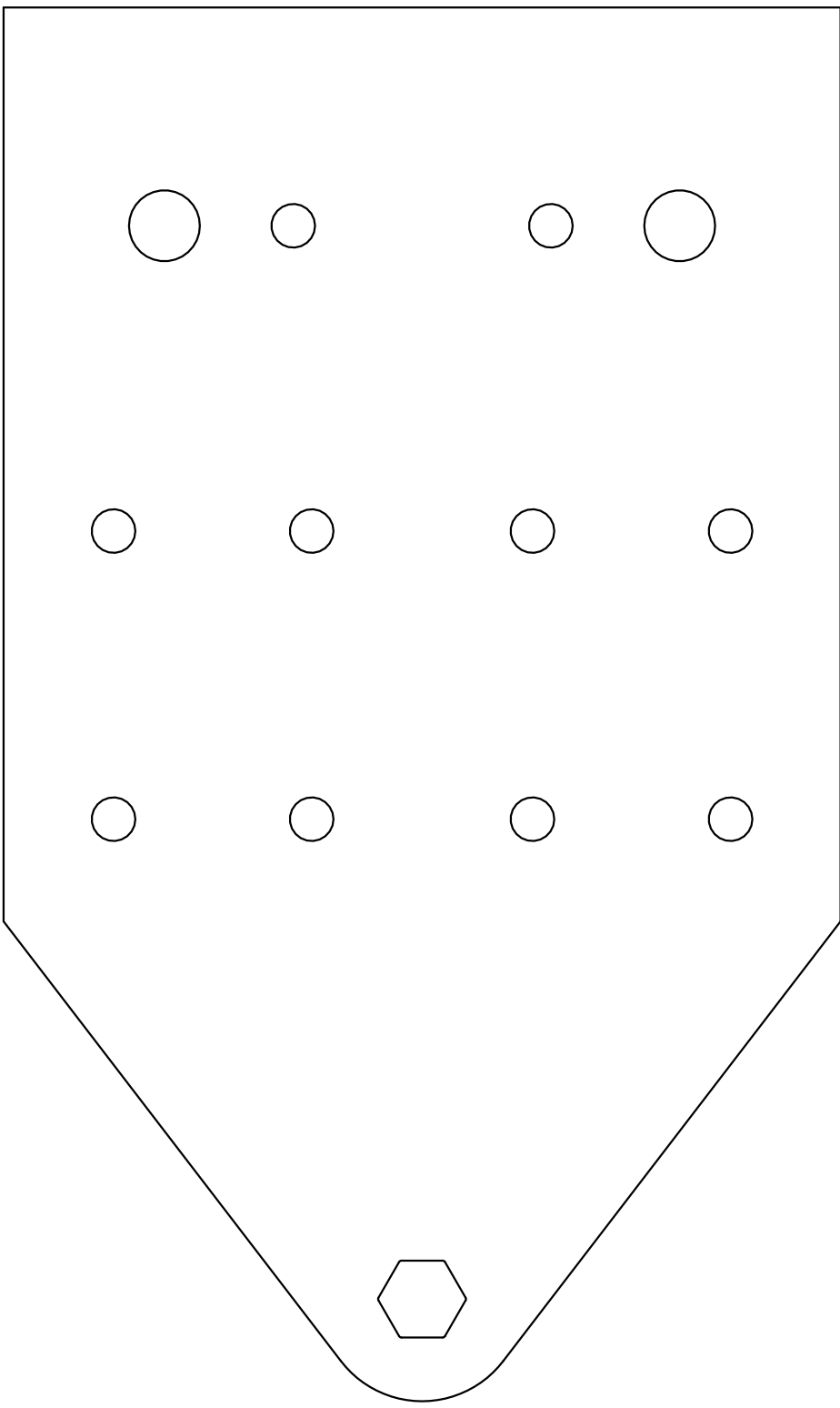
Bottom Skin
Make 1 - .040 thick



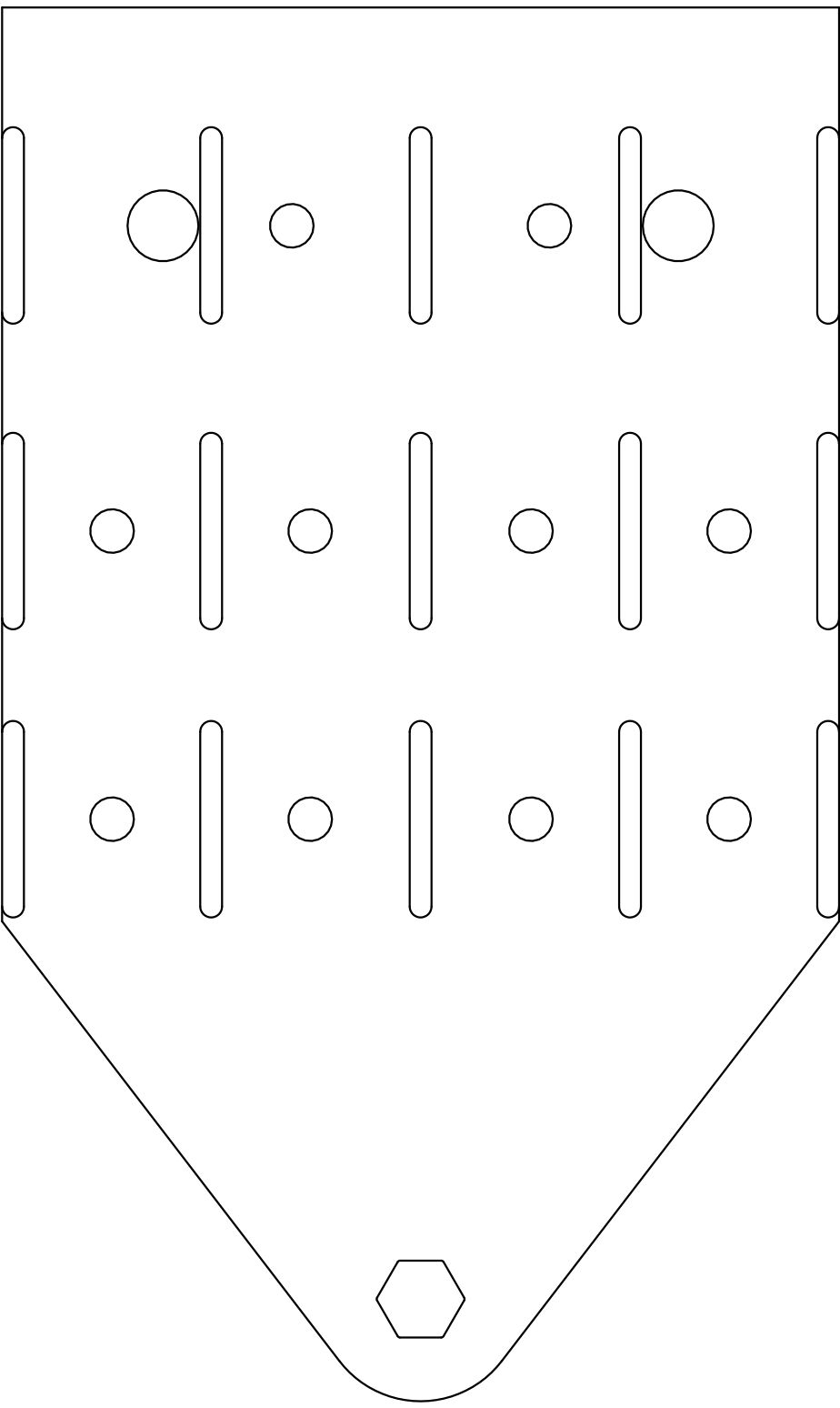
Side Skin
Make 2 - .040 thick



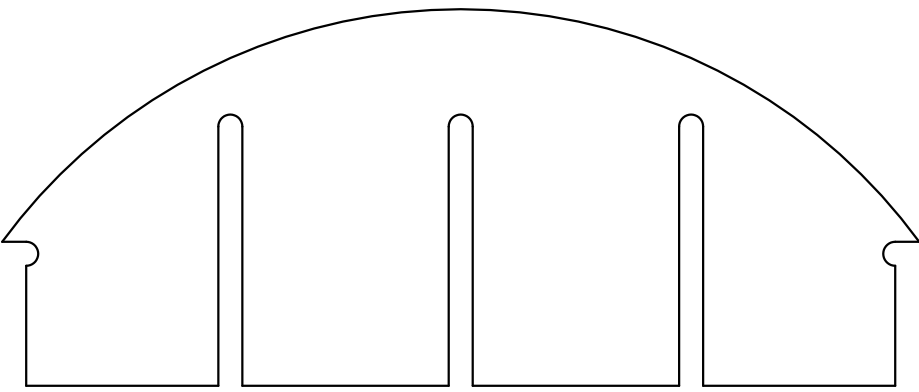
Shelf Skin
Make 2 - .040 thick



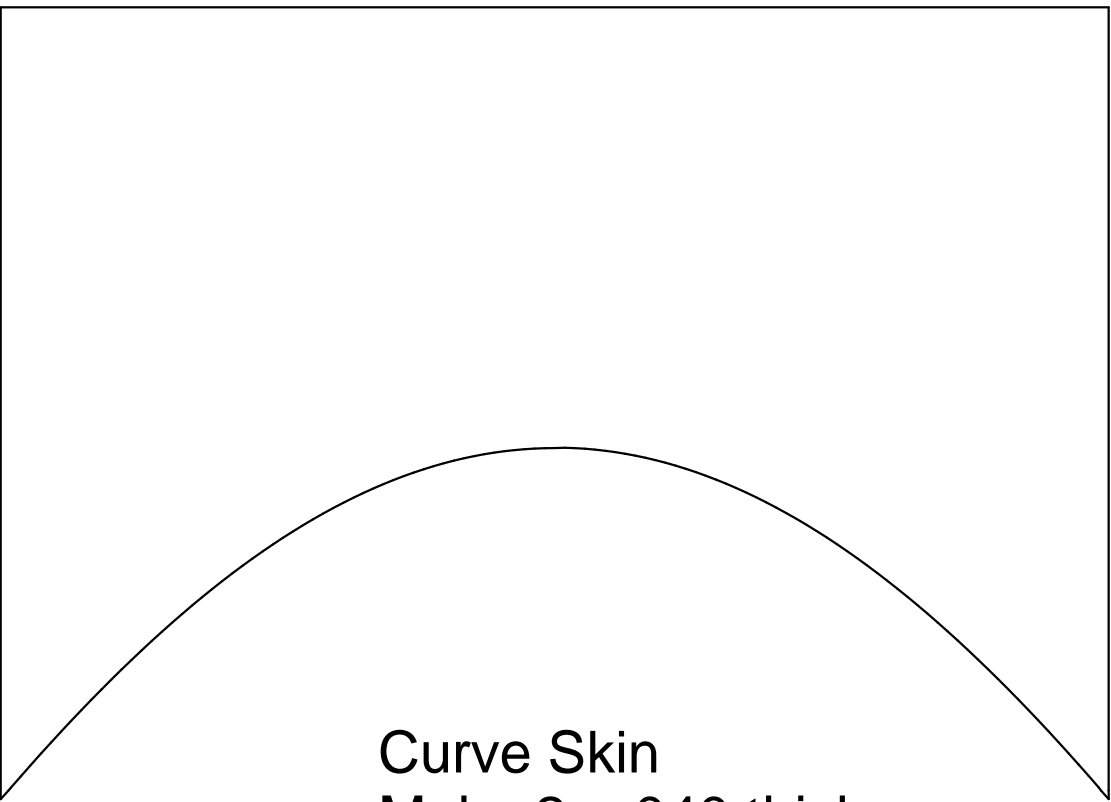
Inner Inside
Make 2 - .188 thick



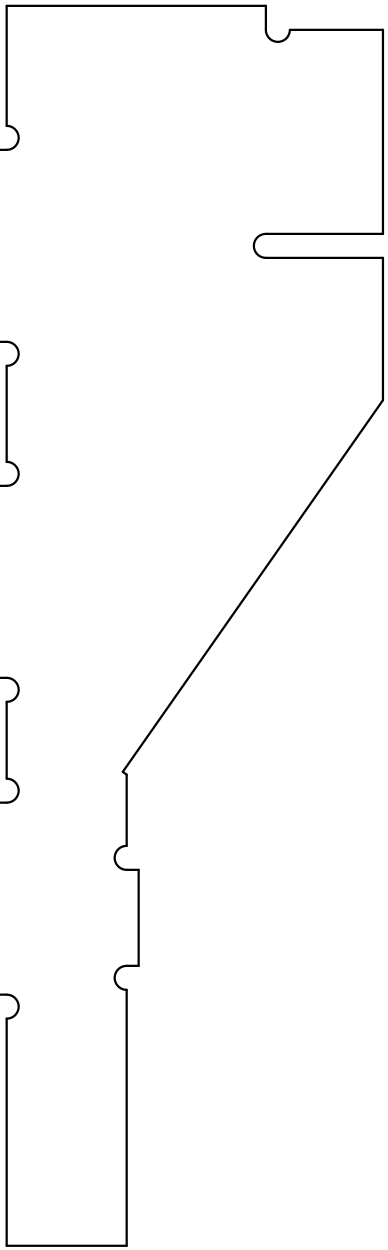
Inner.Outside
Make 2 - .188 thick
Cut slots full depth



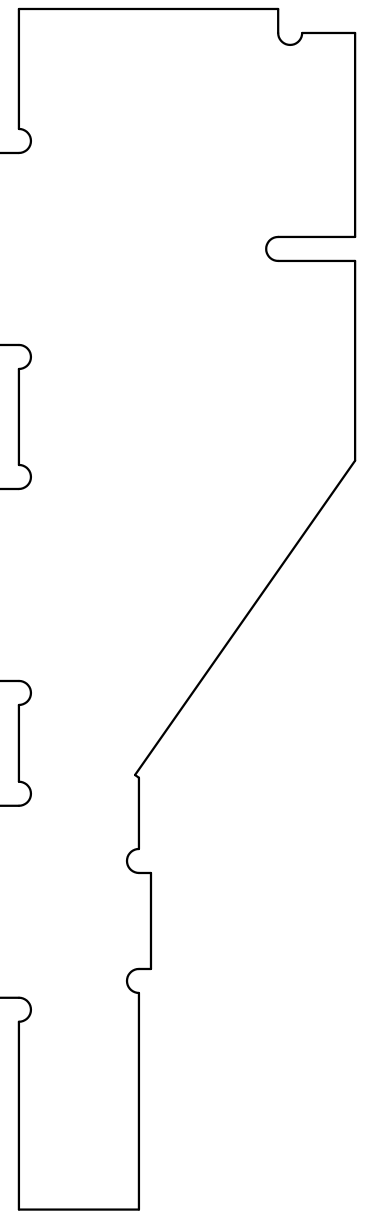
Ring
Make 2 - .125 thick



Curve Skin
Make 2 - .040 thick



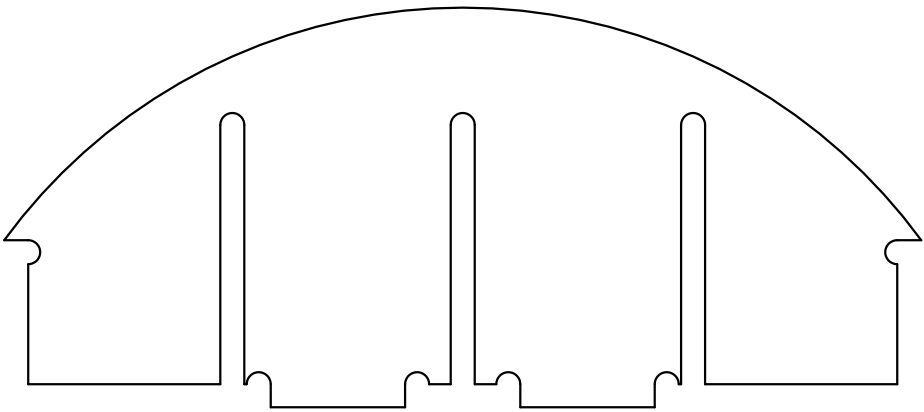
Center Rib
Make 2 - .125 thick



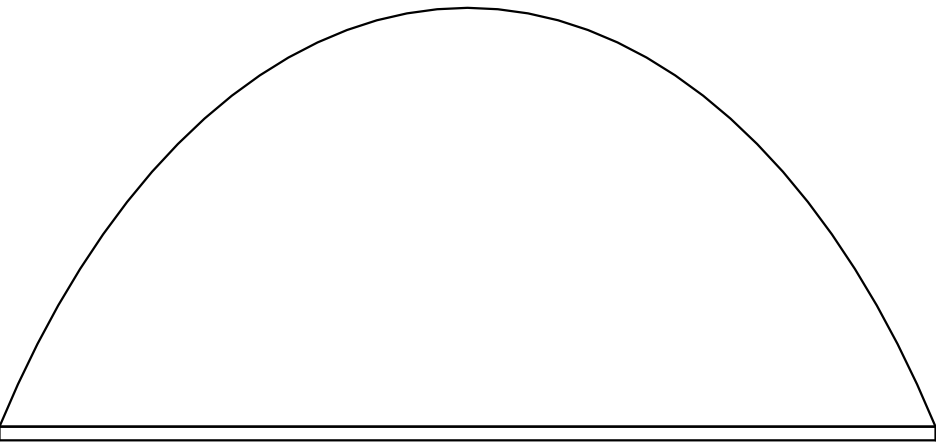
Middle Rib
Make 4 - .125 thick



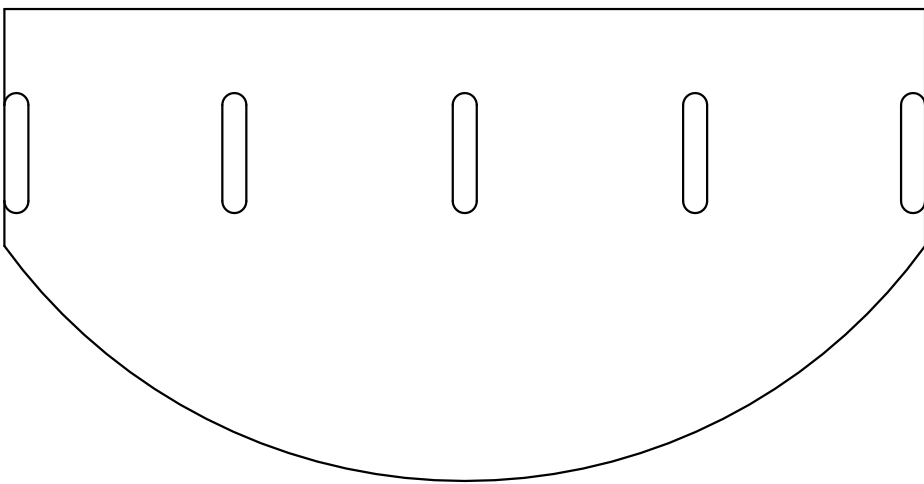
Edge Rib
Make 4 - .125 thick



Ring End
Make 2 - .125 thick



End Curve
Make 2 - .125 thick
Chamfer End at 30 degrees



Shelf
Make 2 - .125 thick
Cut slots .0625 deep

Skin parts are oversize, to be trimmed to fit after being glued in place with the exception of the side skin which is cut to exact width. See assembly instructions for more information.

Hex Center Ankle .188 V2

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DRAWN	DATE 6/12/2012	<div>Media-Conversions</div>			
CHECKED					
QA					
MFG					
APPROVED		SIZE C	FSCM NO.	DWG NO. Center Ankle	REV
SCALE				SHEET	