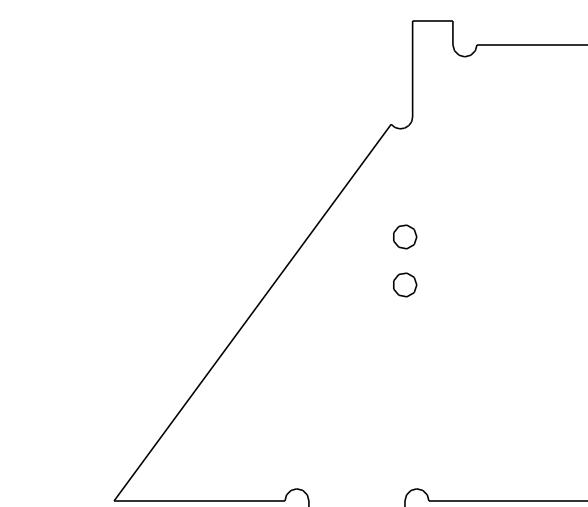
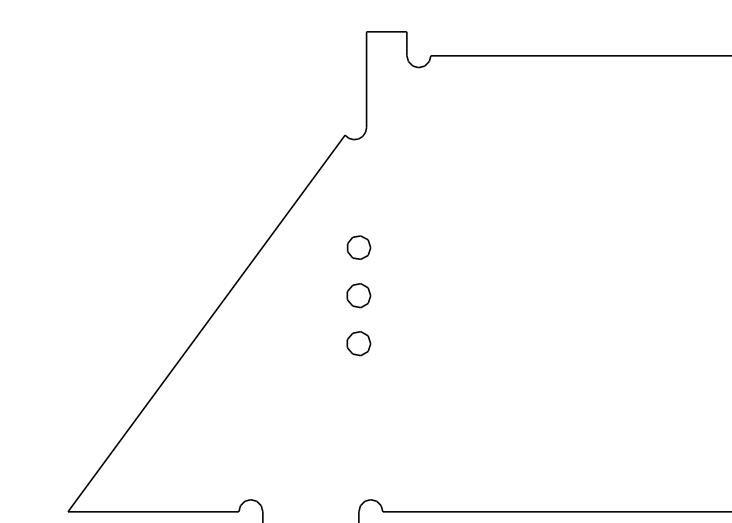


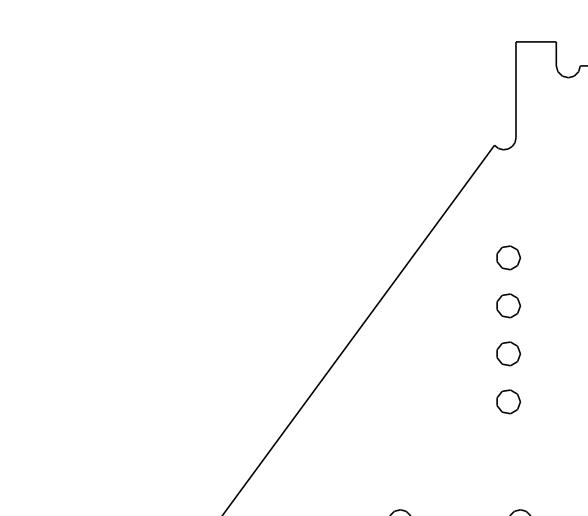
**riser a**  
make 6 - .125 thick



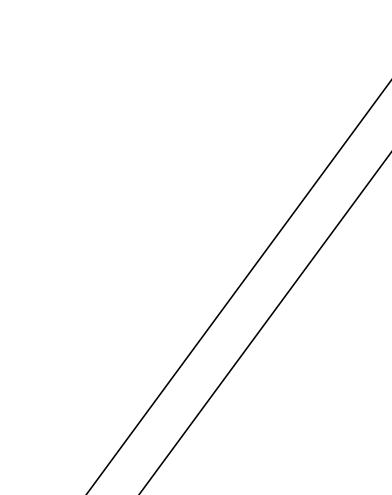
**riser b**  
make 2 - .125 thick



**riser c**  
make 4 - .125 thick



**riser d**  
make 4 .125 thick



**rib**  
make 12 - .5 thick